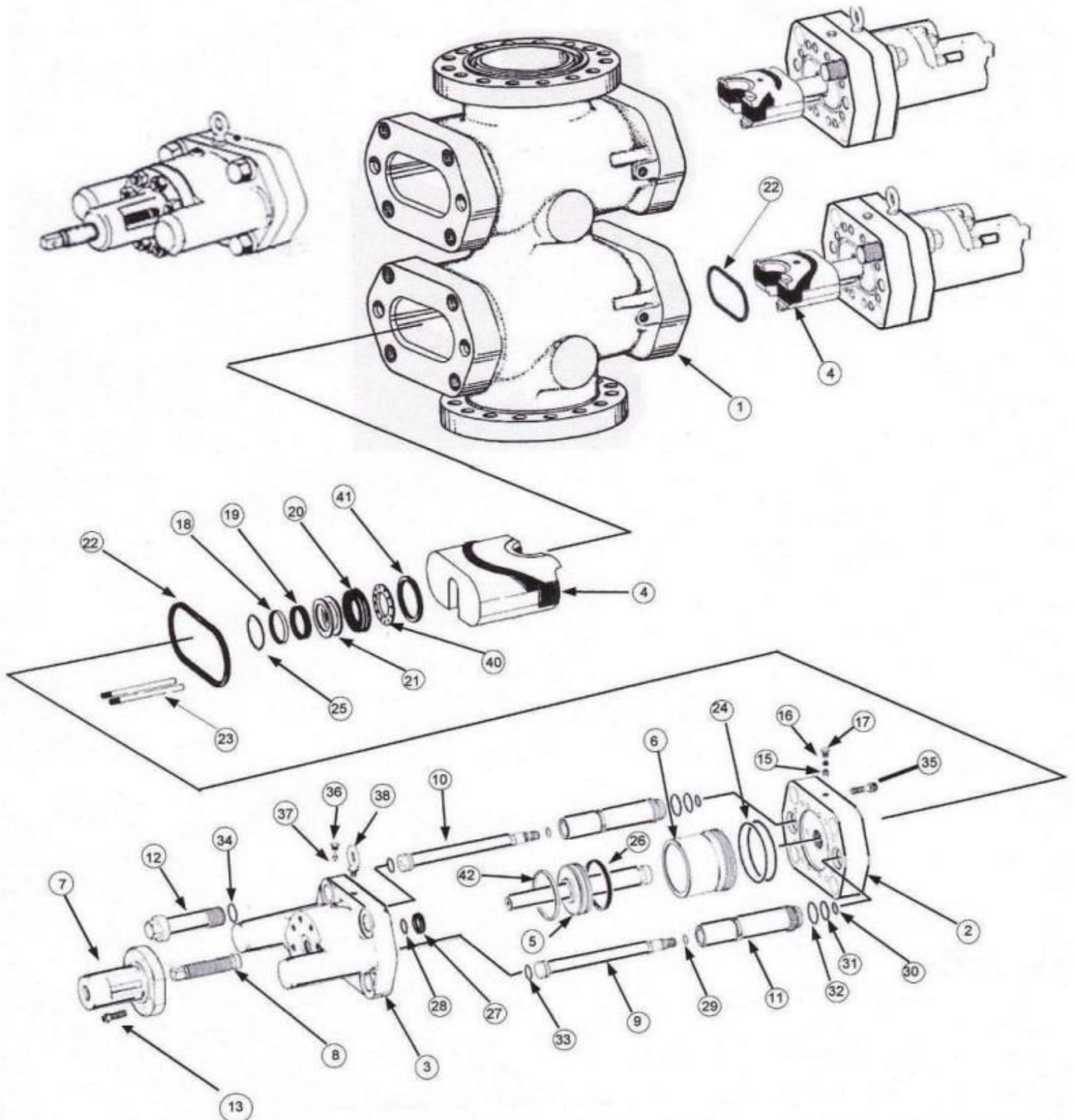




(405) 227-1442
LARRY@LKCEQUIPMENT.COM
WWW.LKCEQUIPMENT.COM

7 1/16" 3M-15M CAMERON TYPE-U





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7 1/16" 3M-15M CAMERON TYPE-U PARTS

ITEM	PN#	DESCRIPTION
1	-	BODY
2	-	INTERMEDIATE FLANGE
3	-	BONNET
4	SEE TABLE	RAM ASSEMBLY
5	667940	OPERATING PISTON
6	30274-02	OPERATING CYLINDER
7	30308-01	HOUSING LOCKING SCREW
8	30326	LOCKING SCREW
9	30324	RAM CHANGE POSITION - OPEN
10	30325	RAM CHANGE POSITION - CLOSE
11	30273-02	RAM CHANGE CYLINDER
12	*	BONNET BOLT
13	5913-60	ALLEN HEAD BOLT - LOCKING SCREW HOUSING (TOWNSEND)
‡	5913-26-10	STUD - LOCKING SCREW HOUSING (CAMERON)
‡	12955-11-10	NUT - LOCKING SCREW HOUSING (CAMERON)
15	8724	CHECK VALVE
16	5940-09	SCREW f/ PLASTIC PACKING
17	5930-05	PIPE PLUG f/ PLASTIC PACKING
18	12469-36	PLASTIC PACKING RING
19	18586-12	PLASTIC ENERGIZING RING
20	11741-37	CONNECTING ROD SEAL RING
21	21792-21	BACK-UP RING
22	6441971	BONNET SEAL
23	30313-02	RAM GUIDE PIN
24	702640-44-61	O-RING - OPERATING CYLINDER
25	18492-92	O-RING - OPERATING PISTON ROD to INT. FLANGE
26	710541	OPERATING PISTON LIP SEAL
27	11741-32	TAIL ROD SEAL RING
28	702640-33-11	O-RING - WIPING
29	18491-73	O-RING - RAM CHANGE PISTON to BODY
30	702940-32-91	O-RING - RAM CHANGE PISTON ROD to INT. FLANGE
31	702640-33-81	O-RING - RAM CHANGE CYLINDER to INT. FLANGE
32	702640-34-21	O-RING - RAM CHANGE CYLINDER to BONNET
33	702640-33-21	O-RING - RAM CHANGE PISTON
34	**	O-RING - BONNET BOLT RETAINER
35	702585-22-00-50	CAP SCREW - INT. FLANGE to BONNET
36	17454-08	BLEEDER GLAND
37	17454-09	BLEEDER PLUG
38	11849	LIFTING EYE
40	2353-26	STEEL WASHER
41	18572-83	RETAINER RING
42	49223-03	OPERATING PISTON WEAR RING
‡	7650-08	PLASTIC PACKING
‡	644909-01K	SEAL KIT (3M - 15M)



‡ ITEM NOT SHOWN

* 3M - PN# 30312-06; 5M - PN# 30312-07; 10M - PN# 30312-01

** 3M - PN# 702640-22-31; 5M - PN# 702640-22-51; 10M - PN# 702640-22-91; 15M - 702640-23-21



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RAM BLOCKS, PACKERS, TOP SEALS 7 1/16" 3M-15M CAMERON TYPE-U

DESCRIPTION	RAM BLOCKS	TOP SEAL /PACKERS
STANDARD TOP SEAL		4065
"VBR" TOP SEAL		4065-VBR
CSO	644500-01-00-02	4001
1.315"	644501-02	4003
1.66"	644501-03	4004
1.90"	644501-04	4005
2 1/16"	644501-05	4006
2 3/8"	644501-06	4015
2 7/8"	644501-07	4018
3 1/2"	644502-01-00-01	4024
4"	644503-02	4026
4 1/2"	644503-03	4027
5"	644503-05	4028
5 1/2"	644503-06	4030
2 3/8" - 2 7/8" FLEX	644501-07	7TU-FLEX
2 3/8" - 3 1/2" VBR	644-VBR	7TU-VBR
SBR BLADE		7SBR-BLADE
SBR SIDE 1		7SBR-S1
SBR SIDE 2		7SBR-S2
2 3/8" SLIP RAM	644501-06	4015-SLIP
2 7/8" SLIP RAM	644501-07	4018-SLIP
2 3/8" STRIPPER (SQ TEFLON)	644501-06	4015-TFLN
2 7/8" STRIPPER (SQ TEFLON)	644501-07	4018-TFLN
2 3/8" PUNCH RAM	644501-06	4015-PUNCH
2 7/8" PUNCH RAM	644501-07	4015-PUNCH



RAM BLOCKS



TOP SEALS



RAM
PACKERS



FLEX
PACKERS



VBR
PACKERS



PUNCH
RAMS



SBR SHEAR
RAMS



SLIP RAMS



STRIPPER/S
NUBBING
RAMS