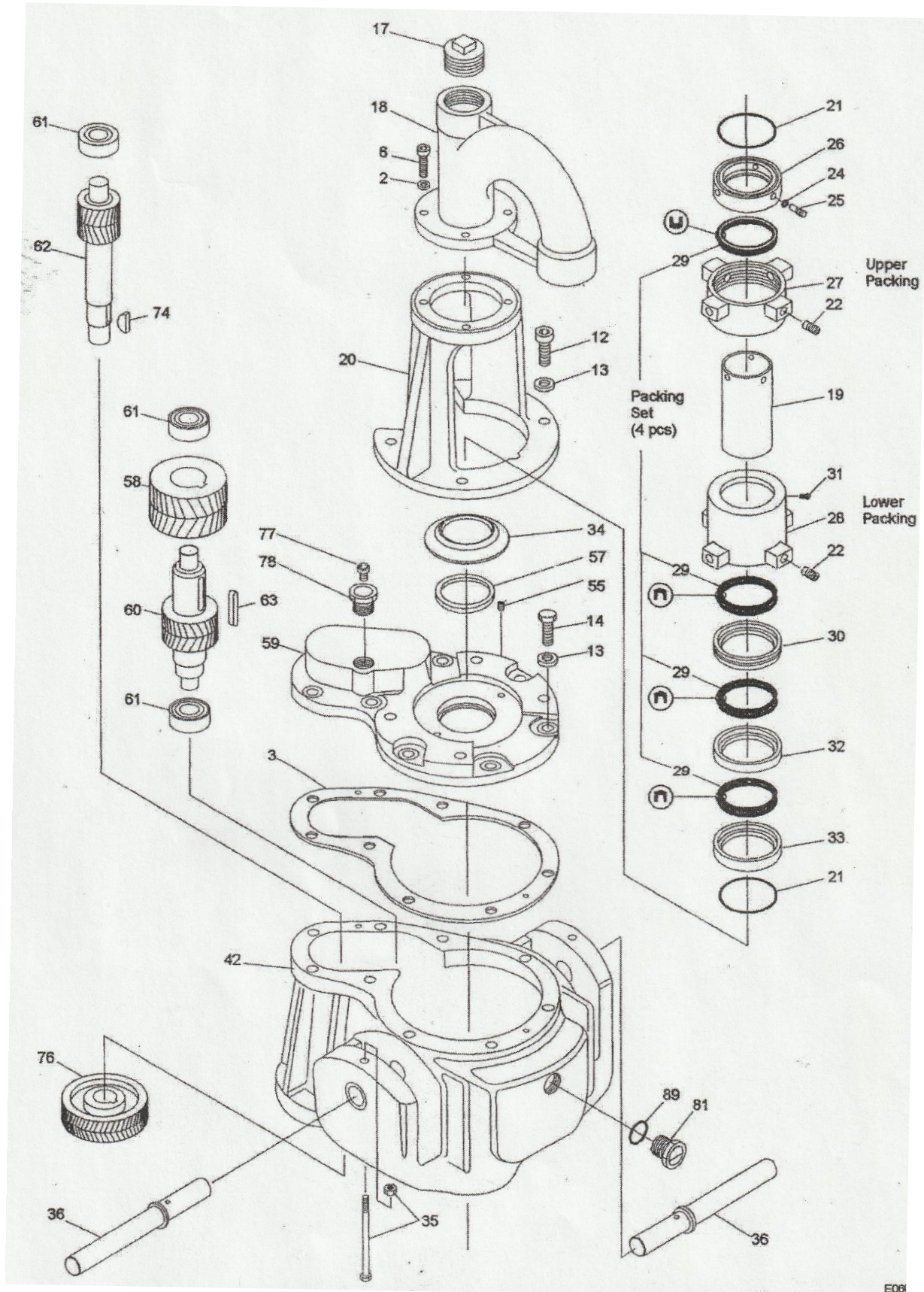




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BOWEN 2.5





Body (Ref.)

1 2 6 7 8 9 10 11 12 13 14 15 16 17 18 19 20 21 22 23 24 25 26 27 28 29 30 31 32 33 34 35 36 37 38 39 40 41 42 43 44 45 46 47 48 49 50 51 52 53 54 55 56 57 58 59 60 61 62 63 64 65 66 67 68 69 70 71 72 73 74 75 76 77 78 79 80 81 82 83 84 85 86



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BOWEN 2.5

ITEM	PN#	QTY	Description
1	20627	1	3/4" Magnetic Drain Plug
2	31827	16	1/2" Lock washer
3	57819	1	Shim Set
4	51412	1	Pull Pin Torque Reins
5	25515L	1	Long Stiff Arm
5	25515S	1	Short Stiff Arm
6	22353	14	1/2"-13 x 1 1/2" Long, Socket Head Cap Screw
7	62819	1	Hydraulic Motor
8	59856	2	Motor Blocks W/ O-Ring
9	25856-1	2	Motor Blocks W/ O-Ring
10	59894	8	3/8" 16 X 2-3/4" Socket Head (Motor)
11	25894-1	8	3/8" lock washer
12	25058	8	1/2" 13 X 1-1/2" Socket Head (Lower plate)
13	25058-1	23	5/8" Lock washer
14	23901	9	5/8" 11 X 1-1/2 Hex Cap Screws
15	25060	2	Dowel Pin
16	25202	1	Elevator Bail
17	25061	1	Gooseneck Pipe Plug
18	82090	1	Gooseneck Floater
19	25094	1	Floating Washpipe
20	82091	1	Bonnet Floater
21	2530-14	2	O-Ring For Brass (INCLUDED IN PACKING KIT)
22	25705	8	Nylon Tip Set Screws for Washpipe
23	82102	8	Packing Nut Lock Screw -- OMITTED
24	2568-010	3	O-Ring for Set Screws
25	25099	3	Set Screws for Floating Washpipe
26	82097	1	Upper Packing Nut Ring
27	82093	1	Floater Upper Washpipe Packing Nut
28	82092	1	Floater Lower Washpipe Packing Nut
29	25327	1	Packing Set
30	82096	1	Spacer & Lantern Ring
31	25062	1	Packing Nut Grease Fitting
32	25326	1	Plain Spacer Ring
33	25324	1	Packing Bottom Ring
34	44482	1	Seal Protector Stem
35	31843	2	Bail Pin Groove Pin
36	51156	2	Bail Pins
37	56921	1	Main Gear
38	20746	6	Ring Gear Groove Pins
39	20489	1	Load Bearing
40	58640	1	Spacer Ring Stem
41	20607	1	Lower Stem Bearing & Race
42	24045	1	Body
43	58641	1	Lower Bearing Retainer Stem
44	20622	2	Lower Oil Seal
45	30361	1	Lower Stem Oil Seal Snap Ring

ITEM	PN#	QTY	Description
46	20615	1	Lower Stem Wear Ring
47	44481N	1	New Style Stem
47	44481O	1	Old Style Stem (Slots)
48	61527	1	#10 o-ring x #12 fp adapter
49	47262	1	3/4" St. Elbow
51	25097	1	3/4" Male quick Disconnect
53	25063	1	Oil Seal Grease Fitting
54	46155	1	Lower Bearing Retainer Gasket
55	25064	2	Socket Head Pipe Plug
56	20488	1	Upper Stem Bearing & Race3
57	58620	1	Upper Oil Seal
58	56121	1	2nd Reduction Upper Slider Gear
59	57735	1	Upper Gear Cover Plate
60	56130	1	Final Reduction Upper Main Gear Pinion
61	56148	3	Roller Bearings
62	56146	1	2nd Reduction "Long Skinny" Pinion
63	57750	1	Cluster Gear Key
64	56151	1	Upper Motor Drive Gear Bearing
65	56973	1	1st Reduction "Mt. Drive" Pinion
66	56150	1	Lower Motor Drive Gear Bearing
67	58644	1	1st Reduction Pinion Spacer
68	58621	1	Lower Gear Cover Gasket
69	56152	1	Motor Drive Oil Seal
70	25525	1	Motor Adaptor Plate
71	72379	1	Motor Shafter Adaptor
72	56154	1	Retainer Ring
73	25158	1	Lower plate Bearing
74	56156	1	Long Gear Key
75	57659	1	Lower Gear Cover Plate
76	56972	1	First Reduction Lower Slider Gear
77	22177	1	Relief Vent
78	25389	1	3/4" Tapped for 1/8" Vent Relief
79	25065	6	5/8-11 X 1 3/4 Large Hex Head Cap Screws
80	25197	1	Saver Sub
81	73109	1	1/2" NPT Gear Box Sight Glass
82	25066	4	1/2"-13 x 1 1/2" Long, HEX Head Cap Screw
83	35768	1	3/4" Close Nipple
84	25535	2	1" Style 10 Swivel Joint
85	25068	1	Shackle
86	46719	4	1/2" Special Motor Flat Washers
87	25067	1	Safety Cable
88	25033	1	Guard
89	55061	1	Gear Box Sight Glass 3/4" O-Ring